

Vestil Manufacturing Corp.

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COL-6-56-23 Crossover Ladders

Instruction Manual



Receiving instructions:

After delivery, IMMEDIATELY remove the packaging from the Hook-Base in a manner that preserves the packaging and maintains the orientation of the product in the packaging; then inspect the product closely to determine whether it sustained damage during transport. If damage is discovered during the inspection, <u>immediately</u> record a complete description of the damage on the bill of lading. If the product is undamaged, discard the packaging.

NOTES:

- 1) Compliance with laws, regulations, codes, and non-voluntary standards enforced in the location where the product is *used* is exclusively the responsibility of the owner/end-user.
- 2) VESTIL is **not liable** for any injury or property damage that occurs as a consequence of failing to apply either:
 - a) Instructions in this manual; or
 - b) Information provided on labels affixed to the product. Neither is Vestil responsible for *any* consequential damages sustained as a result of failing to exercise sound judgment while assembling, installing, using or maintaining this product.

SIGNAL WORDS

This manual uses SIGNAL WORDS to indicate the likelihood of personal injuries, as well as the probable seriousness of those injuries, if the product is misused in the ways described. Other signal words call attention to uses of the product likely cause property damage.

The signal words used appear below along with the meaning of each word:

A DANGER

Identifies a hazardous situation which, if not avoided, <u>WILL</u> result in DEATH or SERIOUS INJURY. Use of this signal word is limited to the most extreme situations.

AWARNING

Identifies a hazardous situation which, if not avoided, COULD result in DEATH or SERIOUS INJURY.

ACAUTION

Indicates a hazardous situation which, if not avoided, COULD result in MINOR or MODERATE injury.



Identifies practices likely to result in product/property damage, such as operation that might damage the product.

Each person who assembles, installs, uses, or maintains this product should read the entire manual and fully understand the directions in advance. If after reading the manual you do not understand an instruction, ask your supervisor or employer for clarification, because failure to adhere to the directions in this manual might result in serious personal injury.

SAFETY GUIDELINES

Vestil diligently strives to identify foreseeable hazards associated with the use of its products. However, material handling is inherently dangerous and no manual can address every conceivable risk. The end-user ultimately is responsible for exercising sound judgment at all times.

ADANGER Electrocution might result if any part of the product contacts electrified wires. Reduce the likelihood of electrocution by applying **common sense**:

- > DO NOT contact electrified wires with any part of this device, your body, or clothing.
- > DO NOT use or store the product where contact with electrified wires is likely.
- > Always inspect the usage area before using the product & implement precautions that account for conditions.

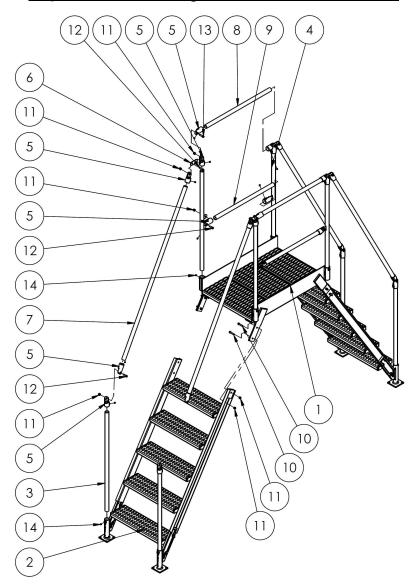
AWARNING If this product is used improperly or carelessly, the operator and/or bystanders might sustain serious personal injuries or even be killed. To reduce the likelihood of injury:

- Failure to read and understand the entire manual before assembling, installing, using or servicing the product is a misuse of the product.
- Read the manual to refresh your understanding of proper use and maintenance procedures.
- DO NOT attempt to resolve any problem(s) with the product unless you are both authorized to do so and <u>certain</u> that it will be safe to use afterwards.
- DO NOT modify the product in any way UNLESS you first obtain written approval from Vestil. Unauthorized modifications might make the lift unsafe to use.
- DO NOT exceed the maximum rated load (see Label 287 on product).
- Inspect the product before each use.
 - A. DO NOT use this product if the inspection reveals structural damage. Examples of structural damage include, but are not limited to, the following: 1) Cracked, broken or significantly deformed load-bearing members; 2) cracked welds; 3) missing, or deformed safety chain/strap; 3) corrosion, severe wear, or other condition that affects the ability of the product to support weight or itself. Replace each part that fails to pass an inspection, and DO NOT use the product until it is fully restored to normal condition.
 - B. DO NOT use the product if any unusual noise or movement is observed. If a malfunction occurs, remove the unit from service and notify your supervisor & maintenance personnel about the issue.
- DO NOT use this device UNLESS all product labels (see "Label Placement Diagram") are readable and undamaged.

NOTICE Proper use, maintenance, and storage are essential for this product to function properly.

- o Always use this product in accordance with the instructions in this manual and consistent with any training relevant to machines, devices, etc. used in conjunction with this product.
- Keep the product clean & drv.

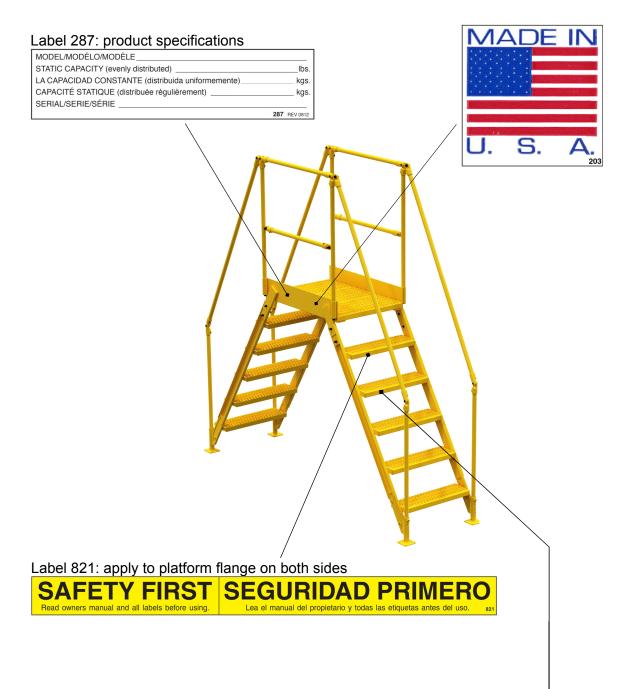
Exploded Parts Diagram and Bill of Materials



1			
14	25537	SSS,CP,UTILITY GRADE,3/8 - 16 UNC x 3/8 LG.	8
13	23309	SHCS UTILITY GRADE, 3/8 - 16 UNC x 1 1/2" LG.	
12	23307	SHCS,UTILITY GRADE,3/8 - 16 x 1 1/4 LG.	
11	37024	3/8 NYLOCK INSERT NUT	
10	11110	HHCS #2 Z PLATED,3/8-16 x 1 3/4	
9	44-024-064	GUARD,HANDRAIL,MIDRAIL,27 7/8" LG.	
8	44-024-060	GUARD,HANDRAIL,UPPER,30 7/8" LG.	
7	44-024-054	Guard, Handrail, Steps, 64 1/8" lg.	
6	44-016-012	BRACKET, UPPER HANDRAIL, COL	
5	44-516-016	HANDRAIL, PIPE END ASSEMBLY 24	
4	44-524-031	GUARD, WELDMENT, UPRIGHT, COL 4	
3	44-024-066	GUARD,HANDRAIL,UPRIGHTS,40 7/8" LG.	
2	44-514-048	FRAME, WELDMENT, STEPS	
1	44-513-011	FRAME,WELDMENT,PLATFORM	1
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.

Label placement diagram:

The product should be labeled at all times as shown in the diagram below. Replace any label that is damaged and/or unreadable.



Label 740: apply to step on both sides

▲ WARNING	▲ ADVERTENCIA	▲ AVERTISSEMENT
Do not use near live electric lines	No use cerca de lineas electricas	Ne pas utiliser près des lignes électriques sous tension
Do not climb rails or lean over rails	No se suba o se asome en la barandilla	Ne pas grimper sur ou vous pencher des rails
Do not use if damaged or worn	No use si esta danado o gastado	Ne pas utiliser si endommagée ou usagée
Use ladder on level, smooth surfaces only	Use la escalera en superficies a nivel y lisas	Utiliser l'échelle seulement sur des surfaces plates et lisses 740

LIMITED WARRANTY

Vestil Manufacturing Corporation ("Vestil") warrants this product to be free of defects in material and workmanship during the warranty period. Our warranty obligation is to provide a replacement for a defective original part if the part is covered by the warranty, after we receive a proper request from the warrantee (you) for warranty service.

Who may request service?

Only a warrantee may request service. You are a warrantee if you purchased the product from Vestil or from an authorized distributor AND Vestil has been fully paid.

What is an "original part"?

An original part is a part <u>used to make the product as shipped</u> to the warrantee.

What is a "proper request"?

A request for warranty service is proper if Vestil receives: 1) a photocopy of the <u>Customer Invoice</u> that displays the shipping date; AND 2) a <u>written request</u> for warranty service including your name and phone number. Send requests by any of the following methods:

MailFaxEmailVestil Manufacturing Corporation(260) 665-1339sales@vestil.com2999 North Wayne Street, PO Box 507PhoneAngola, IN 46703(260) 665-7586

In the written request, list the parts believed to be defective and include the address where replacements should be delivered.

What is covered under the warranty?

After Vestil receives your request for warranty service, an authorized representative will contact you to determine whether your claim is covered by the warranty. Before providing warranty service, Vestil may require you to send the entire product, or just the defective part or parts, to its facility in Angola, IN. The warranty covers defects in the following <u>original</u> <u>dynamic components</u>: motors, hydraulic pumps, electronic controllers, switches and cylinders. It also covers defects in <u>original</u> parts that wear under normal usage conditions ("<u>wearing parts</u>"), such as bearings, hoses, wheels, seals, brushes, and batteries.

How long is the warranty period?

The warranty period for original components is <u>90 days</u>. The warranty period begins on the date when Vestil ships the product to the warrantee. If the product was purchased from an authorized distributor, the period begins when the distributor ships the product. Vestil may extend the warranty period for products shipped from authorized distributors by *up to* 30 days to account for shipping time.

If a defective part is covered by the warranty, what will Vestil do to correct the problem?

Vestil will provide an appropriate replacement for any *covered* part. An authorized representative of Vestil will contact you to discuss your claim.

What is not covered by the warranty?

- 1. Labor;
- 2. Freight;
- 3. Occurrence of any of the following, which automatically voids the warranty:
 - Product misuse:
 - Negligent operation or repair;
 - Corrosion or use in corrosive conditions;
 - Inadequate or improper maintenance;
 - Damage sustained during shipping:
 - Accidents involving the product;
 - <u>Unauthorized modifications</u>: DO NOT modify the product IN ANY WAY without first receiving written authorization from Vestil. Modification(s) might make the product unsafe to use or might cause excessive and/or abnormal wear.

Do any other warranties apply to the product?

Vestil Manufacturing Corp. makes no other express warranties. All implied warranties are disclaimed to the extent allowed by law. Any implied warranty not disclaimed is limited in scope to the terms of this Limited Warranty.

